

# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: **AMMM000019U**Revision No:

This is to certify:

That

#### Hi-CON Technocast Pvt. Ltd.

Plot No. D-6, Road No. 11, Lodhika Industrial Estate, G.I.D.C. Metoda, Kalawad Road, Dist. Rajkot - 360021 Gujara, India

is an approved manufacturer of **Steel Castings** 

in accordance with

DNV rules for classification – Ships DNV class programme – DNV-CP-0246 Steel castings

and the following particulars:

Application area Castings for boilers, pressure vessels and piping systems,

Stainless steel castings

Steel type Carbon and carbon-manganese,

Austenitic stainless,

See page 2

Casting method Investment casting

Max. weight60 kgMax. wall thickness60 mmHeat treatment conditionSee page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at Hamburg on 2023-09-28

for DNV

This Certificate is valid until 2026-09-12.

DNV local unit: India CMC & NB

Approval Engineer: Dechun Lou

Thorsten Lohmann
Head of Section

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Job Id: **263.11-010838-2** Certificate No: **AMMM000019U** 

Revision No: 2

## Particulars of the approval

#### Steel castings for boilers, pressure vessels and piping systems

Steel type	Grade <sup>3)</sup>	Casting method <sup>1)</sup>	Max. weight [kg]	Max. wall thickness [mm]	Delivery condition <sup>2)</sup>
C and C-Mn	NV C450H, NV C490H	IC	60	60	QT

### Stainless steel castings

Steel type	Grade <sup>3)</sup>	Casting method 1)	Max. weight [kg]	Max. wall thickness [mm]	Delivery condition <sup>2)</sup>
Austenitic stainless	GX 2 CrNi 18 10 (304L), GX 5 CrNi 19 9 (304), GX 2 CrNiMo19 11 2 (316L), GX 5 CrNiMo19 11 2 (316), GX 5 CrNIMo19 11 3 (317)	IC	60	60	SHT

#### Remarks:

1) IC: Investment Casting

2) QT: Quenched and tempered

SHT: Solution Heat Treated (Solution Annealing)

<sup>3)</sup> Incl. equivalent grades in acc. to other standards

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